

Work Order ID 82780

April-10-12 7:03:46 AM

\*82780\*

Page 1

Item ID: D206-802-028

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Passenger Door Opener Installation, RH

Stop

\*NS2\*

Start Date: 4/10/12 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 4/10/12 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan:

*W*

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR1\*

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

| Draw Nbr       | Revision Nbr |
|----------------|--------------|
| IIN-D407-802-2 | A            |

100

\*100\*

DOCUMENT CONTROL

DC

Document Control

Memo

0.00

0.00

Photocopy bluefile and create labels per PPP D206-802-028 CHG001

*SJW/JW*

*MCO 12/04/16*

105

\*105\*

Pick Kit

0.00

(1x)

Packaging

Packaging

Memo

0.00

*SP 12/4/16*

110

\*110\*

QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00

*SJW/JW*

(tu)

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\*82780\*

Page 2

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\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Passenger Door Opener Installation, RH

Stop

\*NS2\*

Start Date: 4/10/12 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 4/10/12 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: .....

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

\*120\*

Packaging

Packaging

0.00

(1)

SP

124110

Packaging

Memo

0.00

Identify and pack for shipping as per PPPDD206-802-028

Location: \_\_\_\_\_

PPP rev: \_\_\_\_\_

ppd

82775

130

\*130\*

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

MLJ 12/04/10

Memo

0.00

12-04-10

# Picklist Print

April-10-12 7:03:46 AM

Page 1

Work Order ID: 82780

Parent Item: D206-802-028

Start Date: 4/10/12

Required Date: 4/10/12

Parent Item Name: Passenger Door Opener Installation, RH

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit     | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-----------------|--------------|---------------|----------------|--------|
| D3552-17<br>Door Prop           |                        | Manufactured  | No          |                     |                  | 105             | Each               | 13.0000        | 1               | 1            | SP            |                |        |
|                                 |                        |               |             | <u>Location</u>     |                  |                 | <u>Loc Qty</u>     |                | <u>Loc Code</u> |              |               |                |        |
|                                 |                        |               |             | ST272               |                  |                 | 5                  |                |                 |              |               |                |        |
|                                 |                        |               |             | 64338               |                  |                 | 4                  |                |                 |              |               |                |        |
|                                 |                        |               |             | 65120               |                  |                 | 1                  |                |                 |              |               |                |        |
|                                 |                        |               |             | ST276               |                  |                 | 8                  |                |                 |              |               |                |        |
|                                 |                        |               |             | 69670               |                  |                 | 8                  |                |                 |              |               |                |        |
| D3622-5<br>Ball Stud            |                        | Manufactured  | No          |                     |                  | 105             | Each               | 18.0000        | 2               | 2            | SP            |                |        |
|                                 |                        |               |             | <u>Location</u>     |                  |                 | <u>Loc Qty</u>     |                | <u>Loc Code</u> |              |               |                |        |
|                                 |                        |               |             | ST058               |                  |                 | 18                 |                |                 |              |               |                |        |
|                                 |                        |               |             | 80406               |                  |                 | 18                 |                |                 |              |               |                |        |
| D4110-2<br>Door Doubler, RH     |                        | Manufactured  | No          |                     |                  | 105             | Each               | 4.0000         | 1               | 1            | SP            |                |        |
|                                 |                        |               |             | <u>Location</u>     |                  |                 | <u>Loc Qty</u>     |                | <u>Loc Code</u> |              |               |                |        |
|                                 |                        |               |             | ST129               |                  |                 | 4                  |                |                 |              |               |                |        |
|                                 |                        |               |             | 64355               |                  |                 | 4                  |                |                 |              |               |                |        |
| D4112-1<br>Aft Sill Doubler     |                        | Manufactured  | No          |                     |                  | 105             | Each               | 10.0000        | 1               | 1            | SP            |                |        |
|                                 |                        |               |             | <u>Location</u>     |                  |                 | <u>Loc Qty</u>     |                | <u>Loc Code</u> |              |               |                |        |
|                                 |                        |               |             | ST130               |                  |                 | 10                 |                |                 |              |               |                |        |
|                                 |                        |               |             | 72212               |                  |                 | 10                 |                |                 |              |               |                |        |
| CR3242-4-2<br>Rivet             |                        | Purchased     | No          |                     |                  | 105             | Each               | 212.0000       | 5               | 12451.0      | SP            |                |        |
|                                 |                        |               |             | <u>Location</u>     |                  |                 | <u>Loc Qty</u>     |                | <u>Loc Code</u> |              |               |                |        |
|                                 |                        |               |             | ST331               |                  |                 | 212                |                |                 |              |               |                |        |
|                                 |                        |               |             | 116583              |                  |                 | 12                 |                |                 |              |               |                |        |
|                                 |                        |               |             | 117423              |                  |                 | 100                |                |                 |              |               |                |        |
|                                 |                        |               |             | 120717              |                  |                 | 100                |                |                 |              |               |                |        |

# Picklist Print

April-10-12 7:03:46 AM

Page 2

Work Order ID: 82780

Parent Item: D206-802-028

Parent Item Name: Passenger Door Opener Installation, RH

Start Date: 4/10/12

Required Date: 4/10/12

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-5  
Rivet

Purchased No 105 Each 5,022.0000 4 SP4

Location Loc Qty Loc Code

ST317 5022  
6874 5022

4

MS20600-AD4W2  
Rivet

Purchased No 105 Each 287.0000 5 5 SP5

Location Loc Qty Loc Code

ST321 287  
116391 5  
116471 4  
116805 4  
117601 1  
117885 10  
119638 3  
120142 160  
121011 100

5

MS21073L5  
nut plate

Purchased No 105 Each 26.0000 2 SP2

Location Loc Qty Loc Code

ST302 16  
117395 16  
ST303 10  
120986 10

2

NAS1149C0532R  
WASHER

Purchased No 105 Each 413.0000 6 6 SP6

Location Loc Qty Loc Code

ST297 413  
116373 1  
116513 53  
119736 359

6

# Picklist Print

Page 3

April-10-12 7:03:46 AM

Work Order ID: 82780

Parent Item: D206-802-028

Parent Item Name: Passenger Door Opener Installation, RH

Start Date: 4/10/12

Required Date: 4/10/12

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0563R  
Washer

Purchased No

105 Each 404.0000

{ 6 } 1214190

SD 18P

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST296           | 200            | _____           |
| 120422          | 200            | _____           |
| ST297           | 204            | 6               |
| 116391          | 4              | _____           |
| 117460          | 200            | _____           |

# REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D206-802-2

Page 24 of 25

## 5.3 D206-802-027/-028 Passenger Door opener Kits

| Qty -027 | Qty -028 | Part Number   | Description                   |
|----------|----------|---------------|-------------------------------|
| X        | X        | D206-802-027  | PASSENGER DOOR OPENER KIT, LH |
| X        | X        | D206-802-028  | PASSENGER DOOR OPENER KIT, RH |
|          |          |               |                               |
| 1        | 1        | D3552-17      | DOOR PROP                     |
| 2        | 2        | D3622-5       | BALL STUD                     |
| 1        |          | D4110-1       | DOOR DOUBLER, LH              |
| 1        | 1        | D4110-2       | DOOR DOUBLER, RH              |
| 1        | 1        | D4112-1       | AFT SILL DOUBLER              |
| 5        | 5        | CR3242-4-2    | RIVET                         |
| 4        | 4        | MS20426AD4-5  | RIVET                         |
| 5        | 5        | MS20600AD4W2  | RIVET                         |
| 2        | 2        | MS21073L5     | ANCHOR NUT                    |
| 6        | 6        | NAS1149C0532R | WASHER                        |
| 6        | 6        | NAS1149C0563R | WASHER                        |

## 5.4 D206-802-033 Baggage Door Opener Kit, Metal

| Qty -033 | Part Number   | Description                    |
|----------|---------------|--------------------------------|
| X        | D206-802-033  | BAGGAGE DOOR OPENER KIT, METAL |
|          |               |                                |
| 1        | D3552-19      | DOOR PROP                      |
| 1        | D4109-043     | DOUBLER ASSEMBLY               |
| 1        | D4113-041     | DOUBLER ASSEMBLY, BAGGAGE DOOR |
| 4        | 80-004-2-6    | INSERT                         |
| 8        | CR3213-4-2    | RIVET                          |
| 4        | MS27039C1-06  | SCREW                          |
| 4        | NAS1149C0363R | WASHER                         |

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Revision: A  
Date: 10.10.13